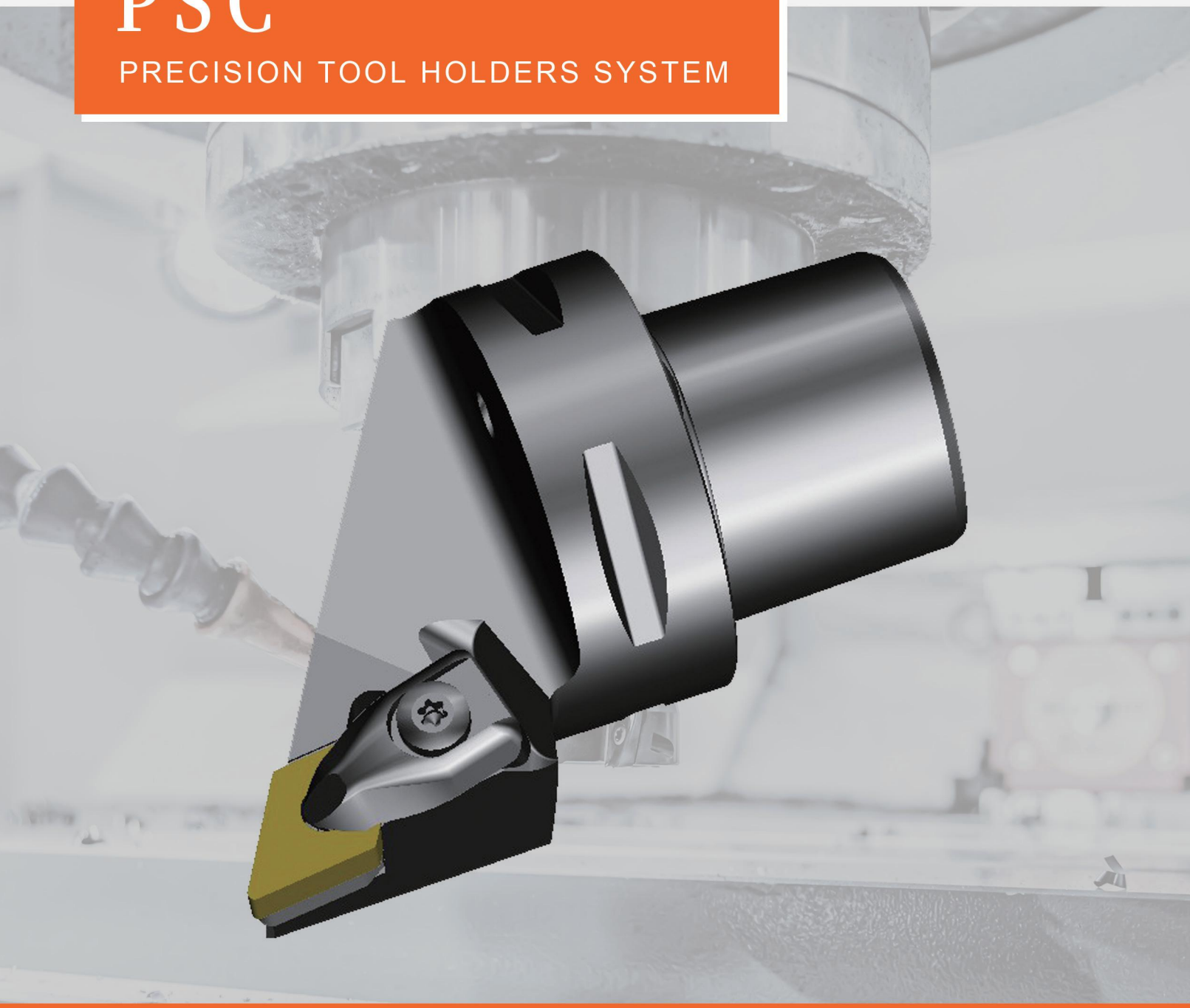
PSC

PRECISION TOOL HOLDERS SYSTEM



PSC数控刀柄系列

CNC TOOL SYSTEMS

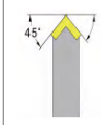
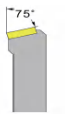
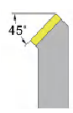
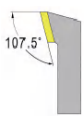
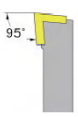
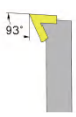
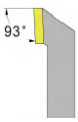
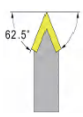
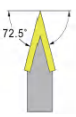
命名方式 NAMING AND CODING RULES

PSC40	-	D	C	L	N	R	-	27	050	-	12
01		02	03	04	05	06		07	08		09

01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80

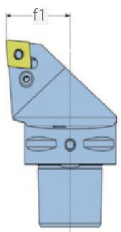
02 锁紧方式 Clamping	
D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

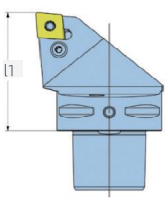
03 刀片形状 Shape	
C	T
D	V
R	W
S	

04 主偏角 Kr					
D		K		S	
H		L		U	
J		N		V	

05 刀片后角 Angle
B
C
N

06 刀体方向 Direction of Tool	
L	左手方向 Left
R	右手方向 Right
N	不区分左右手方向 Null

07 F1 Size


08 L1 Size


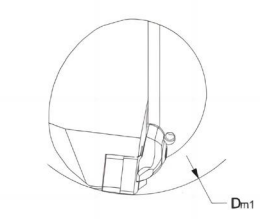
09 刀片刃长 Length		
06	10	15
07	11	16
08	12	19

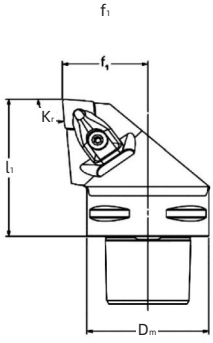


PSC SHANK SYSTEMS
PSC 刀柄系列

数控刀柄系列CNC TOOL SYSTEMS

DCLNR/L-Kr95°





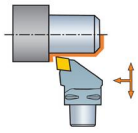


- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

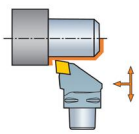
单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95°	12	PSC32-DCLNR-22045-12	32	60	22	45	-6°	-6°	0.2	CN.. 1204..
	12	PSC32-DCLNL-22045-12	32	60	22	45	-6°	-6°	0.2	
	12	PSC40-DCLNR-27050-12	40	110	27	50	-6°	-6°	0.37	
	12	PSC40-DCLNL-27050-12	40	110	27	50	-6°	-6°	0.37	
	12	PSC50-DCLNR-35060-12	50	110	35	60	-6°	-6°	0.7	
	12	PSC50-DCLNL-35060-12	50	110	35	60	-6°	-6°	0.7	
	12	PSC63-DCLNR-45065-12	63	110	45	65	-6°	-6°	1.2	
	12	PSC63-DCLNL-45065-12	63	110	45	65	-6°	-6°	1.2	
	12	PSC80-DCLNR-55080-12	80	110	55	80	-6°	-6°	2.62	
	12	PSC80-DCLNL-55080-12	80	110	55	80	-6°	-6°	2.62	
	16	PSC40-DCLNR-27055-16	40	125	27	55	-6°	-6°	0.4	CN.. 1606..
	16	PSC40-DCLNL-27055-16	40	125	27	55	-6°	-6°	0.4	
	16	PSC50-DCLNR-35060-16	50	125	35	60	-6°	-6°	0.7	
	16	PSC50-DCLNL-35060-16	50	125	35	60	-6°	-6°	0.7	
	16	PSC63-DCLNR-45065-16	63	125	45	65	-6°	-6°	1.2	
	16	PSC63-DCLNL-45065-16	63	125	45	65	-6°	-6°	1.2	
	16	PSC80-DCLNR-55080-16	80	125	55	80	-6°	-6°	2.44	
	16	PSC80-DCLNL-55080-16	80	125	55	80	-6°	-6°	2.44	



DCLNR/L-Kr 95°

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	19	PSC50-DCLNR-35060-19	50	80	35	60	-6°	-6°	0.7	CN.. 1906..
	19	PSC50-DCLNL-35060-19	50	80	35	60	-6°	-6°	0.7	
	19	PSC63-DCLNR-45065-19	63	81	45	65	-6°	-6°	1.2	
	19	PSC63-DCLNL-45065-19	63	81	45	65	-6°	-6°	1.2	
	19	PSC80-DCLNR-55080-19	80	100	55	80	-6°	-6°	2.44	
	19	PSC80-DCLNL-55080-19	80	100	55	80	-6°	-6°	2.44	
	25	PSC80-DCLNR-55080-25	80	100	55	80	-6°	-6°	2.47	CN.. 2509..
	25	PSC80-DCLNL-55080-25	80	100	55	80	-6°	-6°	2.47	

主要配件 MAIN SPARE PARTS

接口尺寸 PSC size 	刀片 Insert 	刀垫螺钉 Shim screw 	刀垫 Shim 	扳手 Key 	整套配件 Complete clamp set 
PSC32	12	ILD4085	322.236.03	248.150.10	412.028.021
PSC40-PSC80	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC40-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031
PSC50-PSC80	19	ILD5011	322.236.01	248.200.10	412.028.041
PSC80	25	ILD6012	322.234.05	245.250.10	412.028.051

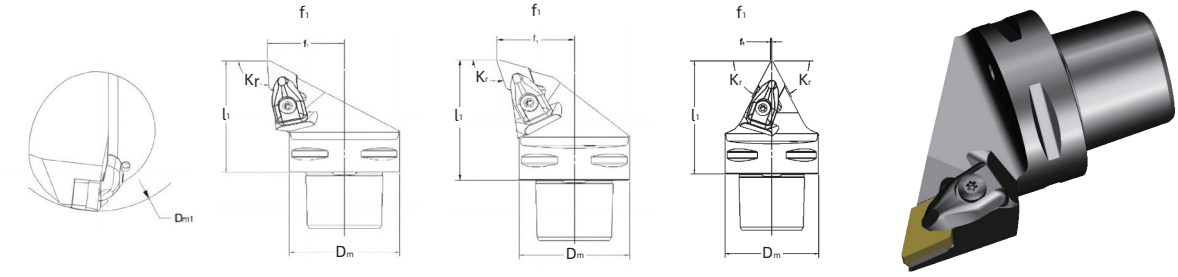
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

规格 / 型号 Model	d1 h10	d2	d3 H10	d4 H11	d5	d6 Max.	d7 0 -0.1	d8	L1 0 -0.2	L2	L3 Min.	L4 0 -0.1	L5 ±0.1	b1 ±0.04	b2 H10	b3 H10
HSK32A	32	24.007	17	20.5	19	26	37	4	16	3.2	35	20	16	7.05	7	9
HSK40A	40	30.007	21	25.5	23	34	45	4	20	4	35	20	16	8.05	9	9
HSK50A	50	38.009	26	32	29	42	59.3	7	25	5	42	26	18	10.54	12	12
HSK63A	63	48.010	34	40	37	53	72.3	7	32	6.3	42	26	18	12.54	16	16
HSK100A	100	75.013	53	63	58	85	109.75	7	50	10	45	29	20	20.02	20	20

数控刀柄系列CNC TOOL SYSTEMS

DDJNR/L-Kr 93° / DDHNR/L-Kr 107.5° / DDNNN-Kr 62.5°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

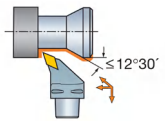
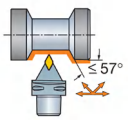
- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	55°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93°	11	PSC32-DDJNR-22045-11	32	60	22	45	-6°	-7°	0.19	DN.. 1104.
	11	PSC32-DDJNL-22045-11	32	60	22	45	-6°	-7°	0.19	
	11	PSC40-DDJNR-27050-11	40	60	27	50	-6°	-7°	0.34	
	11	PSC40-DDJNL-27050-11	40	60	27	50	-6°	-7°	0.34	
	11	PSC50-DDJNR-35060-11	50	65	35	60	-6°	-7°	0.65	
	11	PSC50-DDJNL-35060-11	50	65	35	60	-6°	-7°	0.65	
	11	PSC63-DDJNR-45065-11	63	81	45	65	-6°	-7°	1.08	
	11	PSC63-DDJNL-45065-11	63	81	45	65	-6°	-7°	1.08	
≤27°	15	PSC40-DDJNR-27055-15	40	110	27	55	-6°	-7°	0.36	DN.. 1506..
	15	PSC40-DDJNL-27055-15	40	110	27	55	-6°	-7°	0.36	
	15	PSC50-DDJNR-35060-15	50	110	35	60	-6°	-7°	0.36	
	15	PSC50-DDJNL-35060-15	50	110	35	60	-6°	-7°	0.36	
	15	PSC63-DDJNR-45065-15	63	110	45	65	-6°	-7°	1.05	
	15	PSC63-DDJNL-45065-15	63	110	45	65	-6°	-7°	1.05	
	15	PSC80-DDJNR-55080-15	80	110	55	80	-6°	-7°	2.16	
	15	PSC80-DDJNL-55080-15	80	110	55	80	-6°	-7°	2.16	

DDJNR/L-Kr 93° / DDHNR/L-Kr 107.5° / DDNNN-Kr 62.5°

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	55°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
107.5° 	15	PSC40-DDHNR-27055-15	40	110	27	55	-6°	-7°	0.38	DN.. 1506..
	15	PSC40-DDHNL-27055-15	40	110	27	55	-6°	-7°	0.38	
	15	PSC50-DDHNR-35060-15	50	110	35	60	-6°	-7°	0.66	
	15	PSC50-DDHNL-35060-15	50	110	35	60	-6°	-7°	0.66	
	15	PSC63-DDHNR-45065-15	63	110	45	65	-6°	-7°	1.15	
	15	PSC63-DDHNL-45065-15	63	110	45	65	-6°	-7°	1.15	
	15	PSC80-DDHNR-55080-15	80	110	55	80	-6°	-7°	2.36	
	15	PSC80-DDHNL-55080-15	80	110	55	80	-6°	-7°	2.36	
62.5° 	15	PSC40-DDNNN-00055-15	40	-	0.5	55	-5°	-9°	0.38	DN.. 1506..
	15	PSC50-DDNNN-00060-15	50	-	0.5	60	-5°	-9°	0.62	
	15	PSC63-DDNNN-00065-15	63	-	0.5	65	-5°	-9°	1.06	
	15	PSC80-DDNNN-00080-15	80	-	0.5	80	-5°	-9°	2.1	

主要配件 MAIN SPARE PARTS

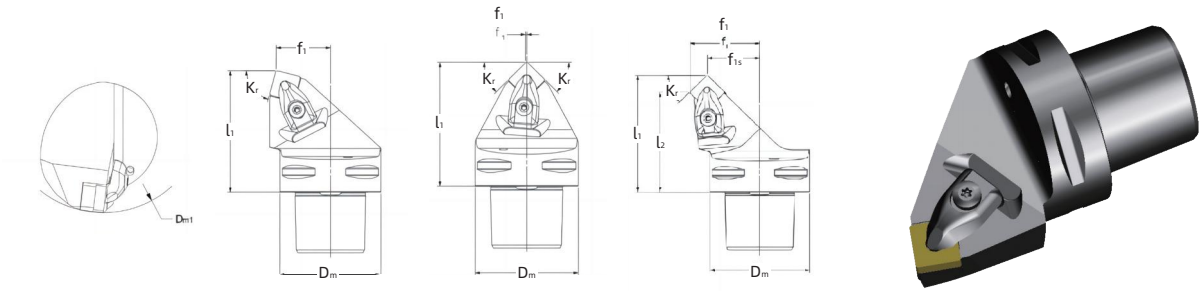
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC32-PSC63	11	ILD3072	322.267.01	242.090.40	412.028.011
PSC40-PSC80	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

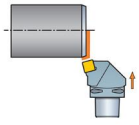
DSKNR/L-Kr 75° / DSDNN-Kr 45° / DSSNR/L-Kr 45°



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

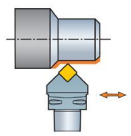
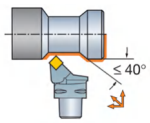
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	90°	规格 Model	Dm	Dm1	f1	l1	f1s	l1s	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
	12	PSC32-DSKNR-22040-12	32	60	22	40	-	-	-6°	-6°	0.2	SN.. 1204..
	12	PSC32-DSKNL-22040-12	32	60	22	40	-	-	-6°	-6°	0.2	
	12	PSC40-DSKNR-27050-12	40	110	27	50	-	-	-6°	-6°	0.35	
	12	PSC40-DSKNL-27050-12	40	110	27	50	-	-	-6°	-6°	0.35	
	12	PSC50-DSKNR-35060-12	50	110	35	60	-	-	-6°	-6°	0.75	
	12	PSC50-DSKNL-35060-12	50	110	35	60	-	-	-6°	-6°	0.75	
	12	PSC63-DSKNR-45065-12	63	110	45	65	-	-	-6°	-6°	1.24	
	12	PSC63-DSKNL-45065-12	63	110	45	65	-	-	-6°	-6°	1.24	
	19	PSC50-DSKNR-35060-19	50	125	35	60	-	-	-6°	-6°	0.76	SN.. 1906..
	19	PSC50-DSKNL-35060-19	50	125	35	60	-	-	-6°	-6°	0.76	
	19	PSC63-DSKNR-45065-19	63	125	45	65	-	-	-6°	-6°	1.27	
	19	PSC63-DSKNL-45065-19	63	125	45	65	-	-	-6°	-6°	1.27	
	19	PSC80-DSKNR-55080-19	80	125	55	80	-	-	-6°	-6°	2.54	
	19	PSC80-DSKNL-55080-19	80	125	55	80	-	-	-6°	-6°	2.54	

DSKNR/L-Kr 75° / DSDNN-Kr 45° / DSSNR/L-Kr 45°

单位 | Unit: mm

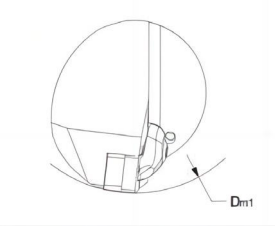
主偏角 - 加工方式 (Kr)-Application	90°	规格 Model	Dm	Dm1	f1	l1	f1s	l1s	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
	12	PSC32-DSDNN-00048-12	32	-	0.3	48	-	-	-6°	-6°	0.19	SN.. 1204..
	12	PSC40-DSDNN-00050-12	40	-	0.3	50	-	-	-6°	-6°	0.32	
	12	PSC50-DSDNN-00060-12	50	-	0.3	60	-	-	-6°	-6°	0.61	
	12	PSC63-DSDNN-00065-12	63	-	0.3	65	-	-	-6°	-6°	1.07	
	12	PSC32-DSSNR-22040-12	32	60	22	40	13.7	48.3	-8°	0°	0.19	SN.. 1204..
	12	PSC32-DSSNL-22040-12	32	60	22	40	13.7	48.3	-8°	0°	0.19	
	12	PSC40-DSSNR-27042-12	40	110	27	42	18.7	50.3	-8°	0°	0.31	
	12	PSC40-DSSNL-27042-12	40	110	27	42	18.7	50.3	-8°	0°	0.31	
	12	PSC50-DSSNR-35052-12	50	110	35	52	26.7	60.3	-8°	0°	0.6	
	12	PSC50-DSSNL-35052-12	50	110	35	52	26.7	60.3	-8°	0°	0.6	
	12	PSC63-DSSNR-45056-12	63	110	45	56	36.7	64.3	-8°	0°	0.99	
	12	PSC63-DSSNL-45056-12	63	110	45	56	36.7	64.3	-8°	0°	0.99	

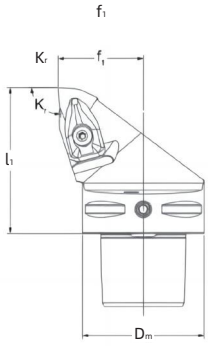
主要配件 MAIN SPARE PARTS

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC32	12	ILD4085	322.426.02	248.150.10	412.028.021
PSC40-PSC63	12	ILD4085	322.425.01	248.150.10	412.028.021
PSC50-PSC80	19	ILD5011	322.425.04	248.200.10	412.028.041

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°



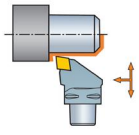




- WNMM WNMG WNGA WNMA
- 刀片仅做示意

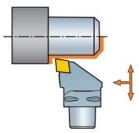
- WNMM WNMG WNGA WNMA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	06	PSC32-DWLNR-22040-06	32	60	22	40	-6°	-6°	0.18	WN.. 0604..
	06	PSC32-DWLNL-22040-06	32	60	22	40	-6°	-6°	0.18	
	06	PSC40-DWLNR-27050-06	40	60	27	50	-6°	-6°	0.35	
	06	PSC40-DWLNL-27050-06	40	60	27	50	-6°	-6°	0.35	
	06	PSC50-DWLNR-35060-06	50	65	35	60	-6°	-6°	0.67	
	06	PSC50-DWLNL-35060-06	50	65	35	60	-6°	-6°	0.67	
	06	PSC63-DWLNR-45065-06	63	81	45	65	-6°	-6°	1.21	
	06	PSC63-DWLNL-45065-06	63	81	45	65	-6°	-6°	1.21	

DWLNR/L-Kr 95°

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	08	PSC40-DWLNR-27050-08	40	110	27	50	-6°	-6°	0.35	WN.. 0804..
	08	PSC40-DWLNL-27050-08	40	110	27	50	-6°	-6°	0.35	
	08	PSC50-DWLNR-35060-08	50	110	35	60	-6°	-6°	0.67	
	08	PSC50-DWLNL-35060-08	50	110	35	60	-6°	-6°	0.67	
	08	PSC63-DWLNR-45065-08	63	110	45	65	-6°	-6°	1.22	
	08	PSC63-DWLNL-45065-08	63	110	45	65	-6°	-6°	1.22	
	08	PSC80-DWLNR-55080-08	80	110	55	80	-6°	-6°	2.44	
	08	PSC80-DWLNL-55080-08	80	110	55	80	-6°	-6°	2.44	

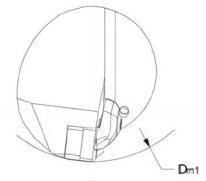
主要配件 MAIN SPARE PARTS

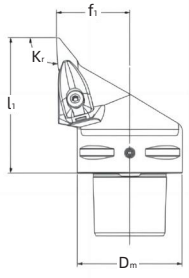
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC32-PSC63	06	ILD3072	322.328.01	242.090.40	412.028.011
PSC40-PSC80	08	ILD4085	322.331.12	248.150.10	412.028.021

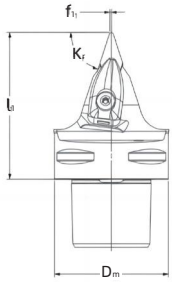
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

DVJNR/L-Kr 93° DVVNN-Kr 72.5°









- VNMG VNGP
- 刀片仅做示意

- VNMG VNGP
- The insert is for illustration only

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	35°	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93° ≤50°	16	PSC40-DVJNR-27062-16	40	60	27	62	4°	-13°	0.40	VN.. 1604..
	16	PSC40-DVJNL-27062-16	40	60	27	62	4°	-13°	0.40	
	16	PSC50-DVJNR-35065-16	50	65	35	65	4°	-13°	0.65	
	16	PSC50-DVJNL-35065-16	50	65	35	65	4°	-13°	0.65	
	16	PSC63-DVJNR-45065-16	63	81	45	65	4°	-13°	1.01	
	16	PSC63-DVJNL-45065-16	63	81	45	65	4°	-13°	1.01	
	16	PSC80-DVJNR-55080-16	80	100	55	80	4°	-13°	2.10	
	16	PSC80-DVJNL-55080-16	80	100	55	80	4°	-13°	2.10	
72.5° ≤70°	16	PSC40-DVVNN-00062-16	40	-	0.6	62	4°	-13°	0.41	VN.. 1604..
	16	PSC50-DVVNN-00065-16	50	-	0.6	65	4°	-13°	0.63	
	16	PSC63-DVVNN-00065-16	63	-	0.6	65	4°	-13°	1.03	
	16	PSC80-DVVNN-00080-16	80	-	0.6	80	4°	-13°	2.00	

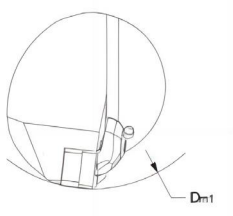
主要配件 MAIN SPARE PARTS

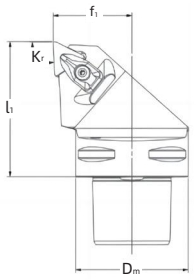
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC40-PSC80	16	ILD3581	322.269.01	248.150.10	412.028.61

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DTJNR/L-Kr 93°



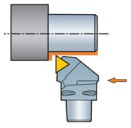




- TNMM TNMX TNMG TNMA TNGA
- 刀片仅做示意

- TNMM TNMX TNMG TNMA TNGA
- The insert is for illustration only

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	△	规格 Model	Dm	Dm1	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93° 	16	PSC32-DTJNR-22040-16	32	60	22	40	-6°	-6°	0.20	TN.. 1604..
	16	PSC32-DTJNL-22040-16	32	60	22	40	-6°	-6°	0.20	
	16	PSC40-DTJNR-27050-16	40	110	27	50	-6°	-6°	0.43	
	16	PSC40-DTJNL-27050-16	40	110	27	50	-6°	-6°	0.43	
	16	PSC50-DTJNR-35060-16	50	110	35	60	-6°	-6°	0.78	
	16	PSC50-DTJNL-35060-16	50	110	35	60	-6°	-6°	0.78	
	16	PSC63-DTJNR-45065-16	63	110	45	65	-6°	-6°	1.34	
	16	PSC63-DTJNL-45065-16	63	110	45	65	-6°	-6°	1.34	

主要配件 MAIN SPARE PARTS

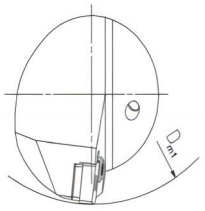
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC32	16	ILD3072	322.316.01	242.090.40	412.028.11
PSC40-PSC80	16	ILD3072	322.315.02	242.090.40	412.028.11

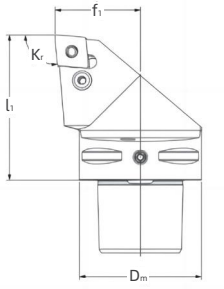
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

PCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

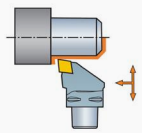
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95°	12	PSC40-PCLNR-27050-12	40	27	50	-6°	-6°	0.36	CN.. 1204..
	12	PSC40-PCLNL-27050-12	40	27	50	-6°	-6°	0.36	
	12	PSC50-PCLNR-35060-12	50	35	60	-6°	-6°	0.68	
	12	PSC50-PCLNL-35060-12	50	35	60	-6°	-6°	0.68	
	12	PSC63-PCLNR-45065-12	63	45	65	-6°	-6°	1.19	
	12	PSC63-PCLNL-45065-12	63	45	65	-6°	-6°	1.19	
	12	PSC80-PCLNR-55080-12	80	55	80	-6°	-6°	2.39	
	12	PSC80-PCLNL-55080-12	80	55	80	-6°	-6°	2.39	
	16	PSC40-PCLNR-27050-16	40	27	50	-6°	-6°	0.35	CN.. 1606..
	16	PSC40-PCLNL-27050-16	40	27	50	-6°	-6°	0.35	
	16	PSC50-PCLNR-35060-16	50	35	60	-6°	-6°	0.68	
	16	PSC50-PCLNL-35060-16	50	35	60	-6°	-6°	0.68	
	16	PSC63-PCLNR-45065-16	63	45	65	-6°	-6°	1.19	
	16	PSC63-PCLNL-45065-16	63	45	65	-6°	-6°	1.19	
	16	PSC80-PCLNR-55080-16	80	55	80	-6°	-6°	2.39	
	16	PSC80-PCLNL-55080-16	80	55	80	-6°	-6°	2.39	

PCLNR/L-Kr 95°

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	19	PSC50-PCLNR-35060-19	50	35	60	-6°	-6°	0.68	CN.. 1906..
	19	PSC50-PCLNL-35060-19	50	35	60	-6°	-6°	0.68	
	19	PSC63-PCLNR-45065-19	63	45	65	-6°	-6°	1.19	
	19	PSC63-PCLNL-45065-19	63	45	65	-6°	-6°	1.19	
	19	PSC80-PCLNR-55080-19	80	55	80	-6°	-6°	2.39	
	19	PSC80-PCLNL-55080-19	80	55	80	-6°	-6°	2.39	

主要配件 MAIN SPARE PARTS

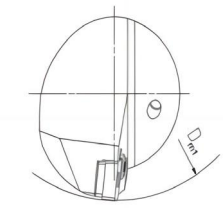
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC63	12	414.438.21	322.318.50	241.030.63	413.438.41
PSC40-PSC80	16	414.838.31	322.318.52	241.030.63	413.838.40
PSC50-PSC80	19	414.438.22	322.318.51	241.030.63	413.438.42

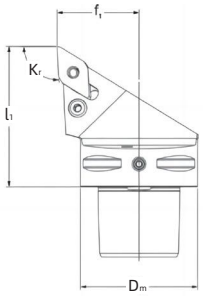
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

PDJNR/L-Kr 93°



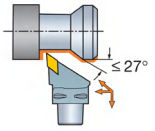




- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	55°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93° 	15	PSC40-PDJNR-27055-15	40	27	55	-6°	-7°	0.36	DN.. 1506..
	15	PSC40-PDJNL-27055-15	40	27	55	-6°	-7°	0.36	
	15	PSC50-PDJNR-35060-15	50	35	60	-6°	-7°	0.62	
	15	PSC50-PDJNL-35060-15	50	35	60	-6°	-7°	0.62	
	15	PSC63-PDJNR-45065-15	63	45	65	-6°	-7°	1.05	
	15	PSC63-PDJNL-45065-15	63	45	65	-6°	-7°	1.05	

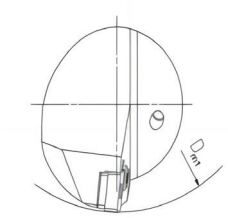
主要配件 MAIN SPARE PARTS

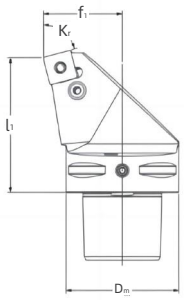
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC63	15	414.438.30	322.358.51	241.030.63	413.438.47

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°



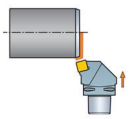




- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	90°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
75° 	12	PSC40-PSKNR-27050-12	40	27	50	-6°	-6°	0.34	SN.. 1204..
	12	PSC40-PSKNL-27050-12	40	27	50	-6°	-6°	0.34	
	12	PSC50-PSKNR-35060-12	50	35	60	-6°	-6°	0.72	
	12	PSC50-PSKNL-35060-12	50	35	60	-6°	-6°	0.72	
	12	PSC63-PSKNR-45065-12	63	45	65	-6°	-6°	1.15	
	12	PSC63-PSKNL-45065-12	63	45	65	-6°	-6°	1.15	

主要配件 MAIN SPARE PARTS

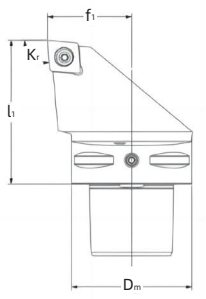
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC63	12	414.438.21	322.438.51	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

SCLCR/L-Kr 95°

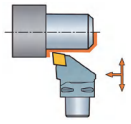




- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	12	PSC32-SCLCR-22040-12	32	22	40	0°	0°	0.2	CC..1204..
	12	PSC32-SCLCL-22040-12	32	22	40	0°	0°	0.2	
	12	PSC40-SCLCR-27050-12	40	27	50	0°	0°	0.44	
	12	PSC40-SCLCL-27050-12	40	27	50	0°	0°	0.44	
	12	PSC50-SCLCR-35060-12	50	35	60	0°	0°	0.77	
	12	PSC50-SCLCL-35060-12	50	35	60	0°	0°	0.77	
	12	PSC63-SCLCR-45065-12	63	45	65	0°	0°	1.34	
	12	PSC63-SCLCL-45065-12	63	45	65	0°	0°	1.34	

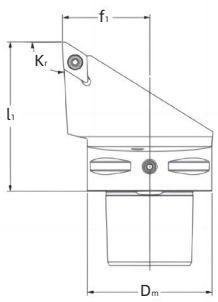
主要配件 MAIN SPARE PARTS

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC63	12	512.090.03	322.232.02	248.150.10 & 241.040.70	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDJCR/L-Kr 93°

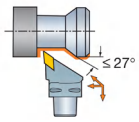




- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	55°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93° 	11	PSC32-SDJCR-22040-11	32	22	40	0°	0°	0.16	DC..11T3..
	11	PSC32-SDJCL-22040-11	32	22	40	0°	0°	0.16	
	11	PSC40-SDJCR-27050-11	40	27	50	0°	0°	0.33	
	11	PSC40-SDJCL-27050-11	40	27	50	0°	0°	0.33	
	11	PSC50-SDJCR-35060-11	50	35	60	0°	0°	0.63	
	11	PSC50-SDJCL-35060-11	50	35	60	0°	0°	0.63	
	11	PSC63-SDJCR-45065-11	63	45	65	0°	0°	1.05	
	11	PSC63-SDJCL-45065-11	63	45	65	0°	0°	1.05	

主要配件 MAIN SPARE PARTS

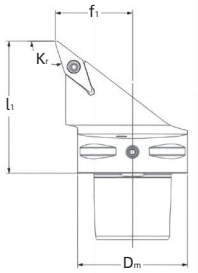
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC63	11	512.090.01	322.263.01	248.150.10 & 241.035.65	ILD3512

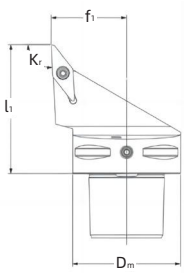
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

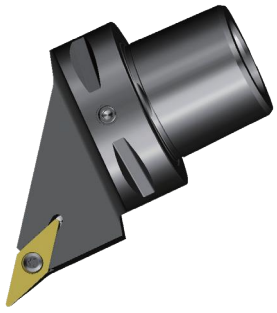
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

SVHBR/L-Kr 107.5° / SVJBR/L-Kr 93°



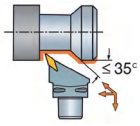
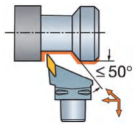




- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	35°	规格 Model	Dm	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
107.5° 	16	PSC40-SVHBR-27050-16	40	27	50	0°	0°	0.38	VB..1604.. VC..1604..
	16	PSC40-SVHBL-27050-16	40	27	50	0°	0°	0.38	
	16	PSC50-SVHBR-35060-16	50	35	60	0°	0°	0.64	
	16	PSC50-SVHBL-35060-16	50	35	60	0°	0°	0.64	
	16	PSC63-SVHBR-45065-16	63	45	65	0°	0°	1.12	
	16	PSC63-SVHBL-45065-16	63	45	65	0°	0°	1.12	
93° 	16	PSC40-SVJBR-27050-16	40	27	50	0°	0°	0.35	VB..1604.. VC..1604..
	16	PSC40-SVJBL-27050-16	40	27	50	0°	0°	0.35	
	16	PSC50-SVJBR-35060-16	50	35	60	0°	0°	0.7	
	16	PSC50-SVJBL-35060-16	50	35	60	0°	0°	0.7	
	16	PSC63-SVJBR-45065-16	63	45	65	0°	0°	1.11	
	16	PSC63-SVJBL-45065-16	63	45	65	0°	0°	1.11	

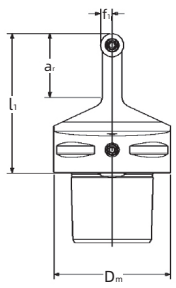
主要配件 MAIN SPARE PARTS

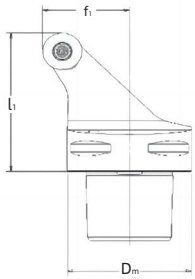
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC63	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SRDCN / SRSCR/L



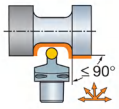
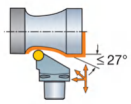




- RCMT RCGX-AL
- 刀片仅做示意

- RCMT RCGX-AL
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application		规格 Model	Dm	ar	f1	l1	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
	10	PSC32-SRDCN-00040-10A	32	20	5	40	0°	0°	0.13	RC.10T3M0
	10	PSC40-SRDCN-00050-10A	40	25	5	50	0°	0°	0.27	
	10	PSC50-SRDCN-00060-10A	50	25	5	60	0°	0°	0.51	
	10	PSC63-SRDCN-00065-10A	63	25	5	65	0°	0°	0.91	
	16	PSC50-SRSCR-35060-16	50	-	35	60	0°	0°	0.56	RC.1606M0
	16	PSC50-SRSCL-35060-16	50	-	35	60	0°	0°	0.56	
	16	PSC63-SRSCR-45065-16	63	-	45	65	0°	0°	1.03	
	16	PSC63-SRSCL-45065-16	63	-	45	65	0°	0°	1.03	



PSC SHANK SYSTEMS
PSC 刀柄系列

主要配件 MAIN SPARE PARTS

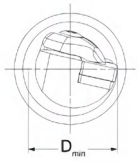
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC63	10	512.090.01	322.110.01	248.150.10 & 251.035.65	ILD3510
PSC50-PSC63	16	512.090.06	322.110.03	248.200.10 & 241.050.80	ILD5017

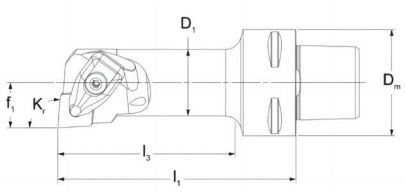
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

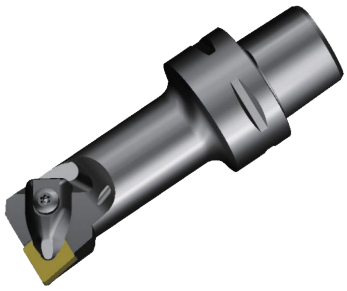
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

内圆车刀体 DCLNR/L-Kr 95°



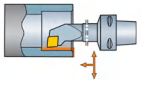




- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	12	PSC40-DCLNR-17090-12	40	32	25	17	90	69	-6°	-12°	0.47	CN.. 1204..
	12	PSC40-DCLNL-17090-12	40	32	25	17	90	69	-6°	-12°	0.47	
	12	PSC50-DCLNR-17090-12	50	32	25	17	90	67	-6°	-12°	0.65	
	12	PSC50-DCLNL-17090-12	50	32	25	17	90	67	-6°	-12°	0.65	
	12	PSC63-DCLNR-17100-12	63	32	25	17	100	73	-6°	-12°	1.04	
	12	PSC63-DCLNL-17100-12	63	32	25	17	100	73	-6°	-12°	1.04	

主要配件 MAIN SPARE PARTS

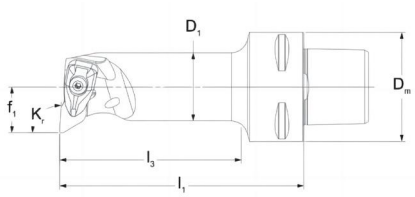
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC40-PSC63	12	ILD4085	322.236.03	248.150.10	412.028.021

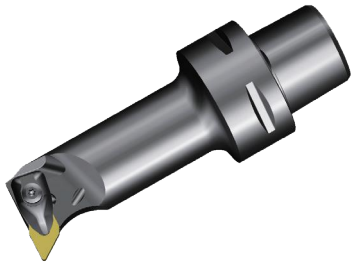
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDUNR/L-Kr 93°



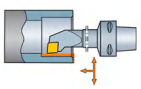




- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	55°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93°	11	PSC40-DDUNR-17090-11	40	32	25	17	90	68	-6°	-12°	0.47	DN.. 1104..
	11	PSC40-DDUNL-17090-11	40	32	25	17	90	68	-6°	-12°	0.47	
	11	PSC50-DDUNR-17090-11	50	32	25	17	90	66	-6°	-12°	0.65	
	11	PSC50-DDUNL-17090-11	50	32	25	17	90	66	-6°	-12°	0.65	
	15	PSC40-DDUNR-27080-15	40	50	39.7	27	80	59	-6°	-11°	1.04	DN.. 1506..
	15	PSC40-DDUNL-27080-15	40	50	39.7	27	80	59	-6°	-11°	1.04	
	15	PSC50-DDUNR-27140-15	50	50	40	27	140	118	-6°	-11°	1.04	
	15	PSC50-DDUNL-27140-15	50	50	40	27	140	118	-6°	-11°	1.04	
	15	PSC63-DDUNR-27140-15	63	50	40	27	140	114	-6°	-11°	1.04	
	15	PSC63-DDUNL-27140-15	63	50	40	27	140	114	-6°	-11°	1.04	

主要配件 MAIN SPARE PARTS

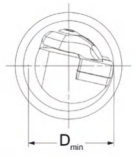
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
	55°				
PSC40-PSC50	11	ILD3512	322.267.01	242.090.40	412.028.011
PSC40-PSC63	15	ILD4085	322.266.02	248.150.10	412.028.021

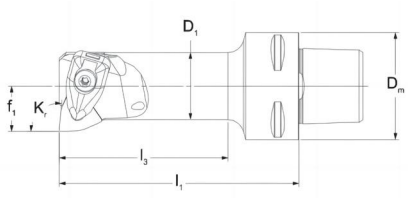
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

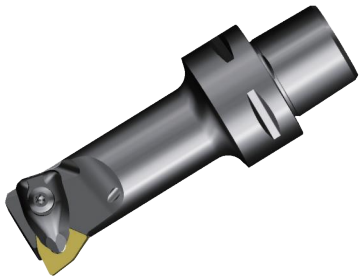
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

DWLNR/L-Kr 95°



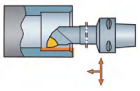




- WNMM WNMG WNGA WNMA
- 刀片仅做示意

- WNMM WNMG WNGA WNMA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	08	PSC40-DWLNR-17090-08	40	32	25	17	90	69	-0°	-6°	0.48	WN.. 0804..
	08	PSC40-DWLNL-17090-08	40	32	25	17	90	69	-0°	-6°	0.48	
	08	PSC50-DWLNR-17090-08	50	32	25	17	90	69	-0°	-6°	0.67	
	08	PSC50-DWLNL-17090-08	50	32	25	17	90	69	-0°	-6°	0.67	

主要配件 MAIN SPARE PARTS

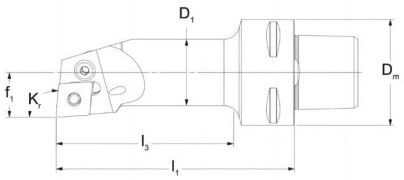
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套配件 Complete clamp set
PSC40-PSC50	08	ILD4085	322.328.02	248.150.10	412.028.021

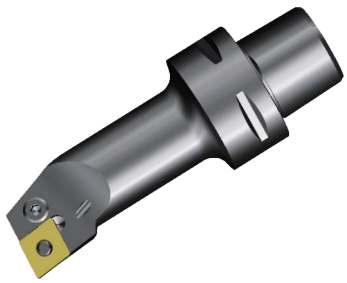
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

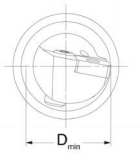
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

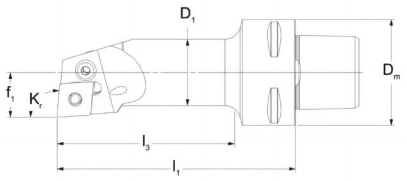
单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95°	12	PSC32-PCLNR-17090-12	32	32	25	17	90	75	-6°	-11°	0.3	CN.. 1204..
	12	PSC32-PCLNL-17090-12	32	32	25	17	90	75	-6°	-11°	0.3	
	12	PSC32-PCLNR-22064-12	32	40	32	22	64	50	-6°	-11°	0.3	
	12	PSC32-PCLNL-22064-12	32	40	32	22	64	50	-6°	-11°	0.3	
	12	PSC32-PCLNR-22096-12	32	40	32	22	96	82	-6°	-11°	0.3	
	12	PSC32-PCLNL-22096-12	32	40	32	22	96	82	-6°	-11°	0.3	
	12	PSC40-PCLNR-17090-12	40	32	25	17	90	69	-6°	-11°	0.5	
	12	PSC40-PCLNL-17090-12	40	32	25	17	90	69	-6°	-11°	0.5	
	12	PSC40-PCLNR-22110-12	40	40	32	22	110	89	-6°	-11°	0.5	
	12	PSC40-PCLNL-22110-12	40	40	32	22	110	89	-6°	-11°	0.5	
	12	PSC40-PCLNR-27080-12	40	50	40	27	80	60	-6°	-10°	0.5	
	12	PSC40-PCLNL-27080-12	40	50	40	27	80	60	-6°	-10°	0.5	
	12	PSC40-PCLNR-27120-12	40	50	40	27	120	100	-6°	-11°	0.5	
	12	PSC40-PCLNL-27120-12	40	50	40	27	120	100	-6°	-11°	0.5	

数控刀柄系列CNC TOOL SYSTEMS

PCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

单位 | Unit: mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95°	12	PSC50-PCLNR-17090-12	50	32	25	17	90	67	-6°	-11°	0.65	CN.. 1204..
	12	PSC50-PCLNL-17090-12	50	32	25	17	90	67	-6°	-11°	0.65	
	12	PSC50-PCLNR-22110-12	50	40	32	22	110	88	-6°	-11°	0.66	
	12	PSC50-PCLNL-22110-12	50	40	32	22	110	88	-6°	-11°	0.66	
	12	PSC50-PCLNR-27140-12	50	50	40	27	140	119	-6°	-10°	0.67	
	12	PSC50-PCLNL-27140-12	50	50	40	27	140	119	-6°	-10°	0.67	
	12	PSC50-PCLNR-35100-12	50	63	50	35	100	81	-6°	-7°	0.68	
	12	PSC50-PCLNL-35100-12	50	63	50	35	100	81	-6°	-7°	0.68	
	12	PSC63-PCLNR-17100-12	63	32	25	17	100	74	-6°	-11°	1	
	12	PSC63-PCLNL-17100-12	63	32	25	17	100	74	-6°	-11°	1	
	12	PSC63-PCLNR-22110-12	63	40	32	22	110	84	-6°	-11°	1.2	
	12	PSC63-PCLNL-22110-12	63	40	32	22	110	84	-6°	-11°	1.2	

主要配件 MAIN SPARE PARTS

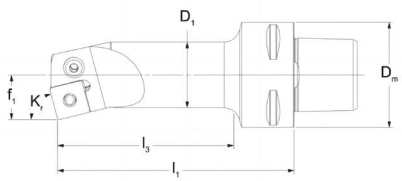
接口尺寸 PSC size	刀片 Insert	螺钉 Screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC32-PSC63(D25)	12	414.838.32	-	241.025.56	413.838.41-1
PSC32-PSC63(D32-D50)	12	414.438.21	322.318.50	241.030.63	413.438.41

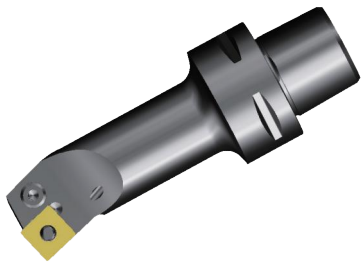
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR-Kr 75°



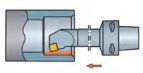




- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	90°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
75° 	12	PSC40-PSKNR-17090-12	40	32	25	17	90	69	-6°	-11°	0.45	SN.. 1204..
	12	PSC50-PSKNR-17090-12	50	32	25	17	90	67	-6°	-11°	0.51	
	12	PSC50-PSKNR-22110-12	50	40	32	22	110	88	-6°	-10°	0.7	
	12	PSC50-PSKNR-27140-12	50	50	40	27	140	119	-6°	-10°	1.4	
	12	PSC63-PSKNR-22110-12	63	40	32	22	110	84	-6°	-10°	1.3	

主要配件 MAIN SPARE PARTS

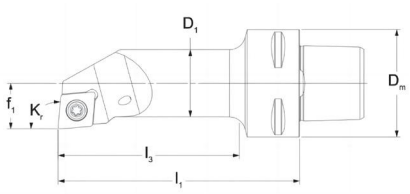
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC50(D25)	12	414.838.32	-	241.025.56	413.838.41-1
PSC50-PSC63(D32-D40)	12	414.438.21	322.438.51	241.030.63	413.438.41

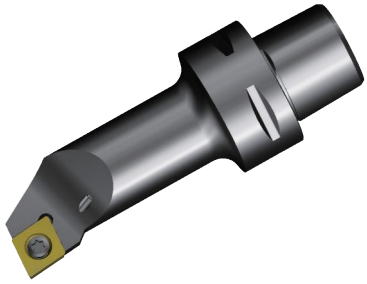
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95°



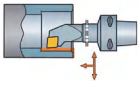




- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

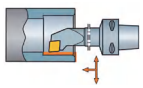
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	12	PSC32-SCLCR-17090-12	32	32	25	17	90	75	0°	-6°	0.32	CC..1204..
	12	PSC32-SCLCL-17090-12	32	32	25	17	90	75	0°	-6°	0.32	
	12	PSC32-SCLCR-22064-12	32	40	31.7	22	64	50	0°	-10°	0.31	
	12	PSC32-SCLCL-22064-12	32	40	31.7	22	64	50	0°	-10°	0.31	
	12	PSC32-SCLCR-22090-12	32	40	31.7	22	90	82	0°	-10°	0.5	
	12	PSC32-SCLCL-22090-12	32	40	31.7	22	90	82	0°	-10°	0.5	
	12	PSC40-SCLCR-17090-12	40	32	25	17	90	69	0°	-6°	0.45	
	12	PSC40-SCLCL-17090-12	40	32	25	17	90	69	0°	-6°	0.45	
	12	PSC40-SCLCR-22110-12	40	40	32	22	110	89	0°	-10°	0.68	
	12	PSC40-SCLCL-22110-12	40	40	32	22	110	89	0°	-10°	0.68	
	12	PSC40-SCLCR-27080-12	40	50	39.7	27	80	60	0°	-8°	0.63	
	12	PSC40-SCLCL-27080-12	40	50	39.7	27	80	60	0°	-8°	0.63	

SCLCR/L-Kr 95°

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	80°	规格 Model	Dm	Dmin	D1	f1	l1	l3	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
95° 	12	PSC50-SCLCR-17090-12	50	32	25	17	90	67	0°	-6°	0.63	CC..1204..
	12	PSC50-SCLCL-17090-12	50	32	25	17	90	67	0°	-6°	0.63	
	12	PSC50-SCLCR-22110-12	50	40	32	22	110	88	0°	-10°	0.87	
	12	PSC50-SCLCL-22110-12	50	40	32	22	110	88	0°	-10°	0.87	
	12	PSC50-SCLCR-27140-12	50	50	40	27	140	119	0°	-8°	1.35	
	12	PSC50-SCLCL-27140-12	50	50	40	27	140	119	0°	-8°	1.35	
	12	PSC50-SCLCR-35100-12	50	63	49.7	35	100	80	0°	-5°	1.27	
	12	PSC50-SCLCL-35100-12	50	63	49.7	35	100	80	0°	-5°	1.27	

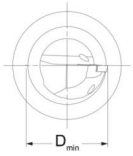
主要配件 MAIN SPARE PARTS

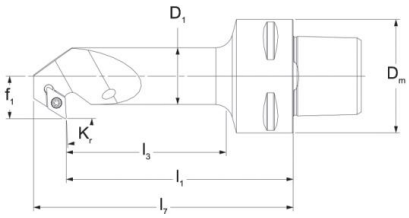
接口尺寸 PSC size	刀片 Insert	螺钉 Screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50(D25)	12	-	-	248.150.10	ILD4011-A
PSC32-PSC50(D32-D40)	12	512.090.03	322.232.02	248.150.10 & 241.040.70	ILD4014

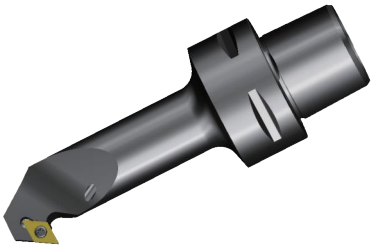
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

SDUCR/L-Kr 93°





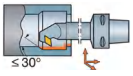


- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

单位 | Unit：mm

主偏角 - 加工方式 (Kr)-Application	55°	规格 Model	Dm	Dmin	D1	f1	l1	l3	l7	Y	λ	重量 m (kg)	ISO 刀片 ISO insert
93°	07	PSC32-SDUCR-13070-07X	32	22	16	13	70	54	80.7	0°	-6°	0.19	DC.. 0702..
	07	PSC32-SDUCL-13070-07X	32	22	16	13	70	54	80.7	0°	-6°	0.19	
	07	PSC32-SDUCR-15080-07X	32	27	20	15	80	64	91.5	0°	-3°	0.26	
	07	PSC32-SDUCL-15080-07X	32	27	20	15	80	64	91.5	0°	-3°	0.26	
	07	PSC40-SDUCR-13070-07X	40	22	16	13	70	48	80.7	0°	-6°	0.32	
	07	PSC40-SDUCL-13070-07X	40	22	16	13	70	48	80.7	0°	-6°	0.32	
	07	PSC40-SDUCR-15080-07X	40	27	20	15	80	58	91.5	0°	-3°	0.39	
	07	PSC40-SDUCL-15080-07X	40	27	20	15	80	58	91.5	0°	-3°	0.39	
	07	PSC40-SDUCR-18090-07X	40	32	25	18	90	69	101.5	0°	-3°	0.49	
	07	PSC40-SDUCL-18090-07X	40	32	25	18	90	69	101.5	0°	-3°	0.49	
	07	PSC50-SDUCR-15080-07X	50	27	20	15	80	58	91.5	0°	-3°	0.58	
	07	PSC50-SDUCL-15080-07X	50	27	20	15	80	58	91.5	0°	-3°	0.58	
	07	PSC50-SDUCR-18090-07X	50	32	25	18	90	68	101.5	0°	-3°	0.67	
	07	PSC50-SDUCL-18090-07X	50	32	25	18	90	68	101.5	0°	-3°	0.67	



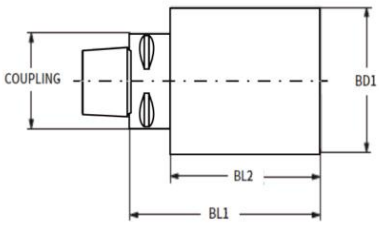
主要配件 MAIN SPARE PARTS

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50	07	-	-	242.070.35	ILD2565

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

接纳器 PSC 毛坯 PSC BLANK





单位 | Unit：mm

接口尺寸 PSC size	规格 Model	BD1	BL1	BL2
PSC32	BLPSC32A040110M	40	110	BL1-15
	BLPSC32A050110M	50	110	BL1-15
	BLPSC32A050125M	50	125	BL1-15
	BLPSC32A070060M	70	60	BL1-15
	BLPSC32A090070M	90	70	BL1-15
PSC40	BLPSC40A040095M	40	95	BL1-20
	BLPSC40A060130M	60	130	BL1-20
	BLPSC40A060165M	60	165	BL1-20
	BLPSC40A080075M	80	75	BL1-20
	BLPSC40A100085M	100	85	BL1-20
PSC50	BLPSC50A050125M	50	125	BL1-20
	BLPSC50A075175M	75	175	BL1-20
	BLPSC50A090080M	90	80	BL1-20
	BLPSC50A110090M	110	90	BL1-20
PSC63	BLPSC63A072120M	72	120	BL1-22
	BLPSC63A075195M	75	195	BL1-22
	BLPSC63A100080M	100	80	BL1-22
	BLPSC63A110085M	110	85	BL1-22
	BLPSC63A130095M	130	95	BL1-22
PSC80	BLPSC80A080200M	80	200	BL1-22
	BLPSC80A120095M	120	95	BL1-30
	BLPSC80A120160M	120	160	BL1-30
	BLPSC80A130090M	130	90	BL1-30

数控刀柄系列CNC TOOL SYSTEMS

PSC 接纳器命名方式 PSC CLAMPING UNIT NAMING AND CODING RULES

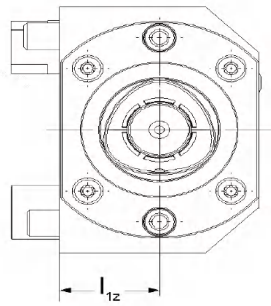
PSC40	-	R	CUSA	-	24	043	M
01		02	03		04	05	06

01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80
	80X

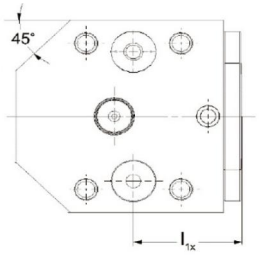
02 刀体方向 Hand of Tool	
L	左手方 Left
R	右手方向 Right
N	不区分左右手方向 Null

03 产品种类 Production Type	
CUSA	通用接纳 General Purpose Receiver
CVDI	VDI 接纳器 VDI Receiver
CSQUA	卧式刀塔接纳器 Horizontal Lathe Receiver
CHYD	液压驱动接纳器 Hydraulic Actuated Receiver

04 l1z Size

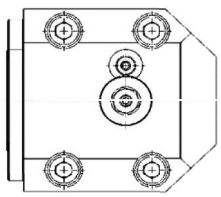


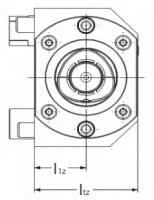
05 l1x Size

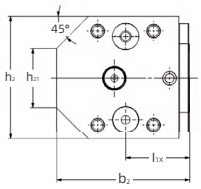


06 制式 Format	
M	标准款 Standard

CUSA 型 CUSA



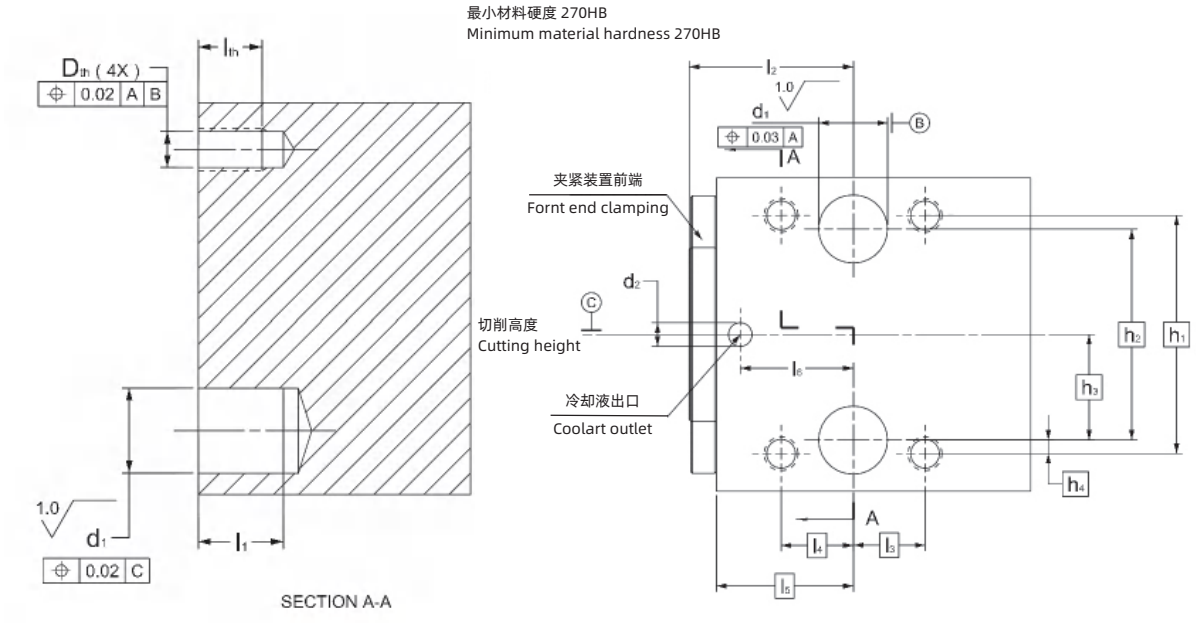






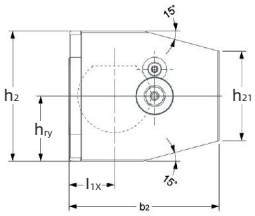
接口尺寸 PSC size	规格 Model	b2	h2	h21	l1x	l1z	ltz	重量 kgs
PSC32	PSC32-RCUSA-19039	73	54	30	39	19	38	1.30
PSC32	PSC32-LCUSA-19039	73	54	30	39	19	38	1.30
PSC40	PSC40-RCUSA-24043	86	77	38	43	24	48	2.26
PSC40	PSC40-LCUSA-24043	86	77	38	43	24	48	2.26
PSC50	PSC50-RCUSA-32048	100	92	44	48	32	64	3.74
PSC50	PSC50-LCUSA-32048	100	92	44	48	32	64	3.74
PSC63	PSC63-RCUSA-42060	122	105	37	60	42	84	7.10
PSC63	PSC63-LCUSA-42060	122	105	37	60	42	84	7.10
PSC80	PSC80-RCUSA-50088	146	133	133	88	50	100	13.25
PSC80	PSC80-LCUSA-50088	146	133	133	88	50	100	13.25

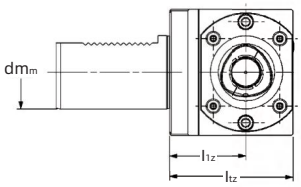
夹紧装置 R\L RUSA 应用设计说明 CLAMPING DEVICE R\L RUSA APPLICATION DESIGN DESCRIPTION



接口尺寸 PSC size	d1 (H7)	d2	h1	h2	h3	h4	l1 (min)	l2	l3	l4	l5	l6	lth	Dth
PSC32R\LCUSA19039	12	5	42	39	19.5	1.5	8.5	39	19	19	33.5	28	7.5	M6
PSC40R\LCUSA24043	16	7	60	55	27.5	2.5	11	43	19	19	36.5	30	11	M8
PSC50R\LCUSA32048	20	7	70	62	31	4	12	48	21	21	39.5	33	13	M10
PSC63R\LCUSA42060	25	10	82	71	35.5	5.5	20	60	24.5	24.5	50.5	41	12	M10
PSC80R\LCUSA50088	32	11	110	92	46	9	20	88	43	43	76	63	14.5	M12

VDI 外圆车刀接纳器 VDI EXTERNAL RECEIVER

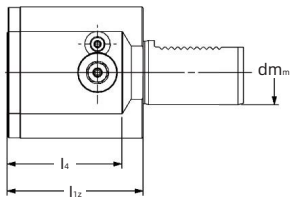


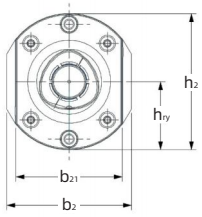




VDI 尺寸 VDI size	接口尺寸 PSC size	规格 Model	b_2	h_{ry}	h_2	h_{21}	l_{1x}	l_{1x}	l_{1z}	重量 KGS
30	PSC32	PSC32-RCVDI30-41020M	74	30	57	38	20	41	60	2.1
30	PSC32	PSC32-LCVDI30-41020M	74	30	57	38	20	41	60	2.1
30	PSC32	PSC32-RCVDI30-41030M	73	30	57	41	30	41	60	2.2
30	PSC32	PSC32-LCVDI30-41030M	73	30	57	41	30	41	60	2.2
40	PSC40	PSC40-RCVDI40-51030M	86	38	75	54	30	51	75	3.2
40	PSC40	PSC40-LCVDI40-51030M	86	38	75	54	30	51	75	3.2
50	PSC40	PSC40-RCVDI50-51040M	86	38	75	60	40	51	75	3.2
50	PSC40	PSC40-LCVDI50-51040M	86	38	75	60	40	51	75	3.2
40	PSC50	PSC50-RCVDI40-53030M	99	41	82	47	30	53	85	5.7
40	PSC50	PSC50-LCVDI40-53030M	99	41	82	47	30	53	85	5.7
40	PSC50	PSC50-RCVDI40-53040M	99	41	82	53	40	53	85	5.7
40	PSC50	PSC50-LCVDI40-53040M	99	41	82	53	40	53	85	5.7
50	PSC50	PSC50-RCVDI50-41030M	86	43	86	66	30	41	65	5.7
50	PSC50	PSC50-LCVDI50-41030M	86	43	86	66	30	41	65	5.7
50	PSC50	PSC50-RCVDI50-53030M	99	43	86	59	30	53	85	5.7
50	PSC50	PSC50-LCVDI50-53030M	99	43	86	59	30	53	85	5.7
50	PSC50	PSC50-RCVDI50-53040M	99	43	86	65	40	53	85	5.7
50	PSC50	PSC50-LCVDI50-53040M	99	43	86	65	40	53	85	5.7
60	PSC50	PSC50-RCVDI60-43040M	99	53	94	76	40	43	75	5.7
60	PSC50	PSC50-LCVDI60-43040M	99	53	94	76	40	43	75	5.7
60	PSC63	PSC63-RCVDI60-53040M	122	53	105	70	40	53	95	6.0
60	PSC63	PSC63-LCVDI60-53040M	122	53	105	70	40	53	95	6.0

VDI 内圆车刀接纳器 VDI INTERNAL RECEIVER

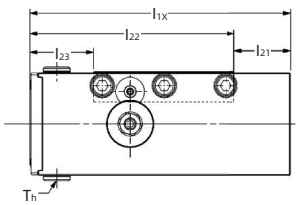


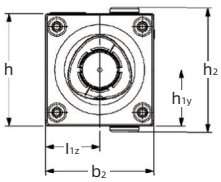




VDI 尺寸 VDI size	接口尺寸 PSC size	规格 Model	b_{21}	b_2	h_{ry}	h_2	l_{1z}	l_4	重量 KGS
30	PSC32	PSC32-RCVDI30-00060M	38	50	34	61	60	44	1
30	PSC32	PSC32-LCVDI30-00060M	38	50	34	61	60	44	1
40	PSC40	PSC40-RCVDI40-00075M	48	75	41	75	75	53	2.2
40	PSC40	PSC40-LCVDI40-00075M	48	75	41	75	75	53	2.2
50	PSC40	PSC40-RCVDI50-00065M	64	75	41	82	85	72	3.2
50	PSC40	PSC40-LCVDI50-00065M	64	75	41	82	85	72	3.2
40	PSC50	PSC50-RCVDI40-00085M	48	70	49	83	65	39	2.2
40	PSC50	PSC50-LCVDI40-00085M	48	70	49	83	65	39	2.2
50	PSC50	PSC50-RCVDI50-00085M	64	83	49	91	85	62	3.2
50	PSC50	PSC50-LCVDI50-00085M	64	83	49	91	85	62	3.2
60	PSC50	PSC50-RCVDI60-00075M	64	80	58	100	75	56	5.7
60	PSC50	PSC50-LCVDI60-00075M	64	80	58	100	75	56	5.7
60	PSC63	PSC63-RCVDI60-00095M	84	84	58	111	95	50	6.1
60	PSC63	PSC63-LCVDI60-00095M	84	84	58	111	95	50	6.1

卧式刀塔接纳器 HORIZONTAL LATHE RECEIVER

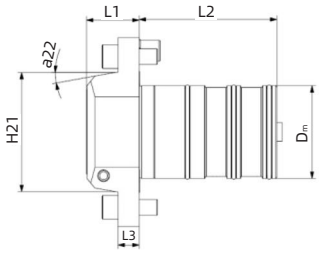


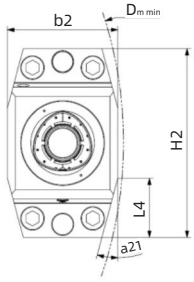




接口尺寸 PSC size	规格 Model	b_2	h_{1y}	h_2	l_{1x}	l_{1z}	l_{21}	l_{22}	l_{23}	T_h	重量 KGS
PSC32	PSC32-RCSQUA-4038M	38	20	62	95	19	16.5	78.5	25	G1/8	11.3
PSC32	PSC32-LCSQUA-4038M	38	20	62	95	19	16.5	78.5	25	G1/8	1.3
PSC40	PSC40-RCSQUA-5048M	48	25	54	125	24	24	101	30.5	G1/8	2.3
PSC40	PSC40-LCSQUA-5048M	48	25	54	125	24	24	101	30.5	G1/8	2.3
PSC50	PSC50-RCSQUA-6464M	64	32	68	145	32	27	118	36	G1/8	3.2
PSC50	PSC50-LCSQUA-6464M	64	32	68	145	32	27	118	36	G1/8	3.2

液压驱动接纳器 HYDRAULIC ACTUATED RECEIVER







接口尺寸 PSC size	规格 Model	b_2	Dm	Dm min	H2	H21	L2	L1	L3	L4	a21	a22
PSC40	PSC40-NCHYD-05625M	48	42	260	92	56	74	25	10	22	15°	11°
PSC50	PSC50-NCHYD-07035M	64	55	300	112	70	88	35	12	30	16°	10°
PSC63	PSC63-NCHYD-09040M	84	70	400	143	90	105	40	16	45	15°	10°
PSC80	PSC80-NCHYD-11050M	100	90	500	180	110	120	50	18	59	15°	10°
PSC80X	PSC80X-NCHYD-11050M	100	90	500	180	110	120	50	18	59	15°	10°

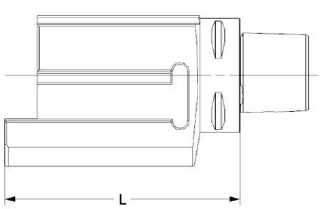
刀柄接杆命名方式 NAMING AND CODING RULES

PSC63	-	ASHR	-	122	-	25
01		02		03		04

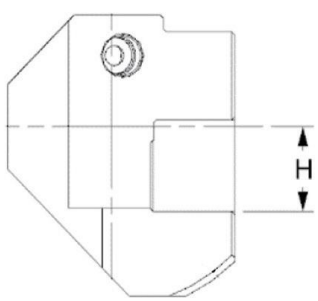
01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80

02 产品类型 Production Type	
ASHL	通用刀柄 0°左手方向接杆 General Purpose 0° Left-Hand Adaptor
ASHR	通用刀柄 0°右手方向接杆 General Purpose 0° Right-Hand Adaptor
ASHA	通用刀柄 90°接杆 Purpose 90° Shank
ASHS	通用刀柄 0°双向接杆 Purpose 0° Both-sides Adaptor

03 有效长度 Length

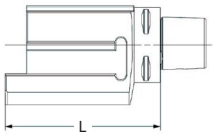


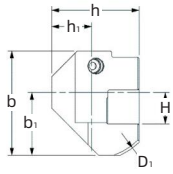
04 刀杆尺寸 Height

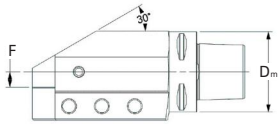


数控刀柄系列CNC TOOL SYSTEMS

通用刀柄 0°接杆 GENERAL PURPOSE 0° ADAPTOR





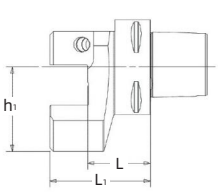


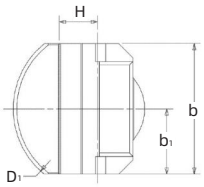


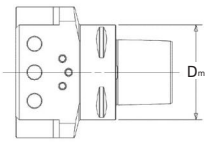
单位丨Unit：mm

接口尺寸 PSC size	刀杆尺寸 Square size	规格 Model	Dm	L	F	H	b	h	D1	h1	b1	重量 m (kg)	螺钉 Screw
PSC50	20X20	PSC50-ASHR-095-20	50	95	10	20	55.5	69	85	37	30	1.69	251.080.20
PSC50	20X20	PSC50-ASHL-095-20	50	95	10	20	55.5	69	85	37	30	1.69	251.080.20
PSC63	20X20	PSC63-ASHR-105-20	63	105	10	20	63.5	69	85	37	30	2.39	251.080.20
PSC63	20X20	PSC63-ASHL-105-20	63	105	10	20	63.5	69	85	37	30	2.39	251.080.20
PSC63	25X25	PSC63-ASHR-122-25	63	122	13	25	70	78	100	46	38	3.17	251.100.18
PSC63	25X25	PSC63-ASHL-122-25	63	122	13	25	70	78	100	46	38	3.17	251.100.18
PSC80	25X25	PSC80-ASHR-122-25	80	122	15	25	80	86	103	46	40	4.06	251.100.20
PSC80	25X25	PSC80-ASHL-122-25	80	122	15	25	80	86	103	46	40	4.06	251.100.20
PSC80	32X32	PSC80-ASHR-140-32	80	140	8	32	80	95	110	55	40	5.13	251.120.30
PSC80	32X32	PSC80-ASHL-140-32	80	140	8	32	80	95	110	55	40	5.13	251.120.30

通用刀柄 90°接杆 GENERAL PURPOSE 90° ADAPTOR





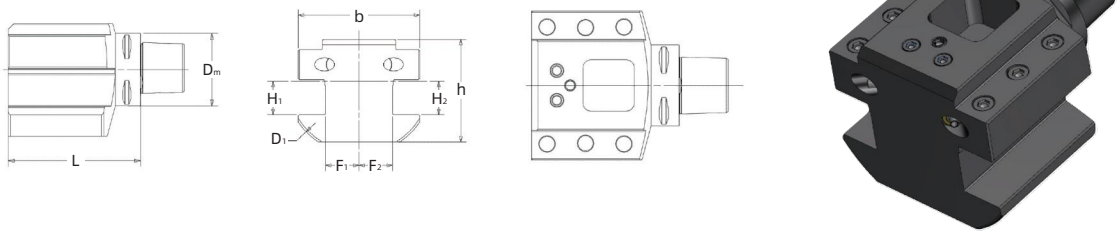




单位 | Unit：mm

接口尺寸 PSC size	刀杆尺寸 Square size	规格 Model	Dm	L1	L	H	b	D1	h1	b1	重量 m (kg)	螺钉 Screw
PSC50	20X20	PSC50-ASHA-065-20	50	65	45	20	64	85	37	32	1.40	251.120.20
PSC63	20X20	PSC63-ASHA-070-20	63	70	50	20	64	85	37	32	1.80	251.120.20
PSC63	25X25	PSC63-ASHA-080-25	63	80	55	25	76	100	46	38	2.40	251.120.20
PSC80	25X25	PSC80-ASHA-075-25	80	75	50	25	80	103	46	38	3.10	251.120.20
PSC80	32X32	PSC80-ASHA-085-32	80	85	53	32	110	142	65	55	4.40	251.120.20

通用刀柄 0°双向接杆 GENERAL PURPOSE 0° BOTH-SIDES ADAPTOR



单位 | Unit：mm

接口尺寸 PSC size	刀杆尺寸 Square size	规格 Model	Dm	L1	L2	F1	F2	H1	H2	b	h	D1	重量 m (kg)	螺钉 Screw
PSC63	25X25	PSC63-ASHS-122-25	63	122	122	20	20	25	25	90	78	114	4.50	251.120.20
PSC80	25X25	PSC80-ASHS-122-25	80	122	122	30	30	25	25	110	75	128	5.90	251.120.20

命名方式 NAMING AND CODING RULES

PSC40	-	PSC40	-	080	-	M
01		02		03		04

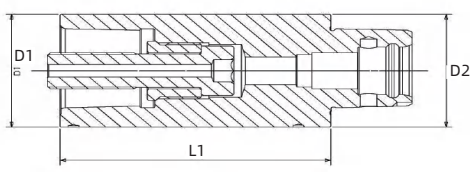
01 主接口规格 Coupling Type			
PSC	32	BT	30
	40		40
	50		50
	63	HSK	50
	80		63
			80
			100

02 转换接口规格 Coupling Type			
PSC	32	Arbor	A16A
	40		A22A
	50		A27A
	63		A32A
	80		A40A
			A40C
			A60C

03 有效长度 Length					
25	25mm	65	65mm	125	125mm
30	30mm	70	70mm	135	135mm
32	32mm	75	75mm	140	140mm
33	33mm	80	80mm	145	145mm
35	35mm	85	85mm	150	150mm
40	40mm	90	90mm	155	155mm
45	45mm	95	95mm	175	175mm
50	50mm	100	100mm	185	185mm
55	55mm	110	110mm	200	200mm
60	60mm	120	120mm		

04 制式 Format	
M	标准款 Standard
A	短款 Short

PSC 加长杆 PSC EXTENSION ADAPTOR





单位 | Unit：mm

规格 Model	D1	D2	L1	重量 m (kg)
PSC32-PSC32-035A	32	32	35	0.22
PSC32-PSC32-060M	32	32	60	0.36
PSC32-PSC32-080M	32	32	80	0.47
PSC32-PSC32-095M	32	32	95	0.56
PSC40-PSC40-040A	40	40	40	0.40
PSC40-PSC40-060M	40	40	60	0.57
PSC40-PSC40-080M	40	40	80	0.70
PSC40-PSC40-120M	40	40	120	1.11
PSC50-PSC50-050A	50	50	50	0.73
PSC50-PSC50-080M	50	50	80	1.15
PSC50-PSC50-100M	50	50	100	1.38
PSC50-PSC50-150M	50	50	150	2.17
PSC63-PSC63-060A	63	63	60	1.36
PSC63-PSC63-100M	63	63	100	2.26
PSC63-PSC63-140M	63	63	140	3.17
PSC63-PSC63-185M	63	63	185	4.19
PSC80-PSC80-065A	80	80	65	2.41
PSC80-PSC80-100M	80	80	100	3.70
PSC80-PSC80-125M	80	80	125	4.64
PSC80-PSC80-200M	80	80	200	7.47

主要配件 (M) MAIN SPARE PARTS(M)

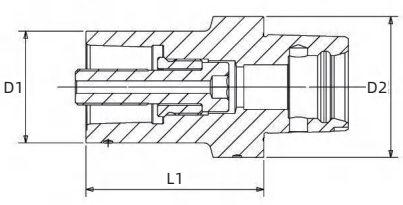
接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉钉 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

主要配件 (A) MAIN SPARE PARTS(A)

接口尺寸 PSC size	拉钉 Pull stud	扣环 SOFTOOL	扳手 Key
PSC32-PSC32-035A	512.068.01	545.040.02	241.080.00
PSC40-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC50-PSC50-050A	512.068.03	545.040.07	241.080.00
PSC63-PSC63-060A	512.068.04	545.040.08	241.140.00
PSC80-PSC80-065A	512.068.05	545.040.08	241.140.00

PSC 缩颈杆 PSC REDUCTION ADAPTOR





单位丨Unit：mm

规格 Model	D1	D2	L1	重量 m (kg)
PSC40-PSC32-055M	32	40	55	0.49
PSC40-PSC32-070M	32	40	70	0.59
PSC40-PSC32-120M	32	40	120	0.81
PSC50-PSC32-033A	32	50	33	0.54
PSC50-PSC32-060M	32	50	60	0.68
PSC50-PSC32-120M	32	50	120	0.99
PSC50-PSC32-150M	32	50	150	1.65
PSC50-PSC40-040A	40	50	40	0.59
PSC50-PSC40-065M	40	50	65	0.80
PSC50-PSC40-085M	40	50	85	1.10
PSC50-PSC40-140M	40	50	140	1.46
PSC63-PSC32-032A	32	63	32	0.91
PSC63-PSC32-070M	32	63	70	1.12
PSC63-PSC32-125M	32	63	125	1.43
PSC63-PSC32-185M	32	63	185	2.99
PSC63-PSC40-040A	40	63	40	0.98
PSC63-PSC40-080M	40	63	80	1.32
PSC63-PSC40-145M	40	63	145	1.86
PSC63-PSC40-185M	40	63	185	3.23
PSC63-PSC50-050A	50	63	50	1.11
PSC63-PSC50-080M	50	63	80	1.53
PSC63-PSC50-110M	50	63	110	2.23
PSC63-PSC50-175M	50	63	175	2.79
PSC80-PSC32-060M	32	80	60	2.07
PSC80-PSC32-135M	32	80	135	2.53
PSC80-PSC40-070M	40	80	70	2.20
PSC80-PSC40-155M	40	80	155	2.97
PSC80-PSC40-200M	40	80	200	5.42
PSC80-PSC50-045A	50	80	45	2.00
PSC80-PSC50-080M	50	80	80	2.43
PSC80-PSC50-185M	50	80	185	3.88
PSC80-PSC50-200M	50	80	200	5.84
PSC80-PSC63-055A	63	80	55	2.15
PSC80-PSC63-080M	63	80	80	2.65
PSC80-PSC63-120M	63	80	120	4.10
PSC80-PSC63-200M	63	80	200	5.37

主要配件 (M) MAIN SPARE PARTS(M)

接口尺寸 PSC size 	螺纹套 Thereaded sleeve 	拉钉 Pull stud 	扳手 Key 
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

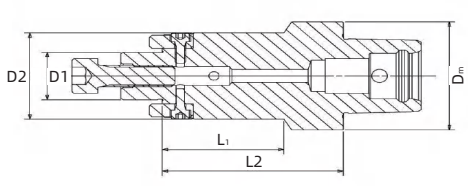
- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

主要配件 (A) MAIN SPARE PARTS(A)

接口尺寸 PSC size 	拉钉 Pull stud 	扣环 SOFTOOL 	扳手 Key 
PSC50-PSC32-033A	512.068.01	545.040.02	241.080.00
PSC50-PSC40-040A	512.068.06	545.040.07	241.080.00
PSC63-PSC32-032A	512.068.01	545.040.02	241.080.00
PSC63-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC63-PSC50-050A	512.068.07	545.040.08	241.100.00
PSC80-PSC50-045A	512.068.08	545.040.08	241.100.00
PSC80-PSC63-055A	512.068.05	545.040.08	241.140.00

数控刀柄系列CNC TOOL SYSTEMS

PSC 转芯轴接柄 PSC WITH TYPE ARBOR ADAPTORPSC WITH TYPE ARBOR ADAPTOR





单位 | Unit：mm

规格 Model	Dm	D1	D2	L1	L2	重量 m (kg)
PSC32-A16A-030M	32	16	32	15	30	0.25
PSC40-A16A-032M	40	16	32	10	32	0.38
PSC40-A16A-055M	40	16	32	33	55	0.40
PSC40-A22A-025M	40	22	40	-	25	0.40
PSC40-A22A-055M	40	22	40	25	55	0.60
PSC50-A16A-035M	50	16	32	10	35	0.60
PSC50-A16A-070M	50	16	32	45	70	0.70
PSC50-A22A-025M	50	22	50	-	25	0.62
PSC50-A22A-070M	50	22	40	47	70	0.90
PSC50-A27A-025M	50	27	50	-	25	0.68
PSC50-A32A-040M	50	32	63	20	40	1.14
PSC63-A16A-040M	63	16	32	10	40	1.00
PSC63-A22A-025M	63	22	50	-	25	0.96
PSC63-A22A-080M	63	22	40	40	80	1.40
PSC63-A27A-025M	63	27	50	-	25	1.01
PSC63-A27A-080M	63	27	50	55	80	1.60

主要配件 (M) MAIN SPARE PARTS(M)

规格 Model	Dm	D1	D2	L1	L2	重量 m (kg)
PSC63-A32A-025M	63	32	63	—	25	1.09
PSC63-A40A-045M	63	40	70	20	45	1.75
PSC63-A40C-050M	63	40	88	28	50	2.40
PSC80-A16A-050M	80	16	32	10	50	2.10
PSC80-A22A-030M	80	22	80	-	30	1.86
PSC80-A22A-090M	80	22	40	45	90	2.40
PSC80-A27A-030M	80	27	50	-	30	1.91
PSC80-A27A-090M	80	27	50	50	90	2.70
PSC80-A32A-030M	80	32	80	-	30	2.02
PSC80-A40A-030M	80	40	80	-	30	2.00
PSC80-A40C-060M	80	40	88	30	60	3.47
PSC80-A60C-080M	80	60	130	50	80	7.78

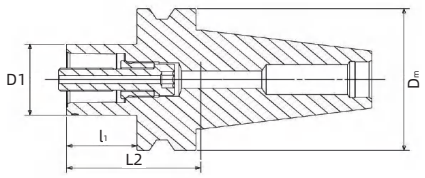
主要配件 (A) MAIN SPARE PARTS(A)

芯轴尺寸 Arbor size	键块 (2X) Key block	键块螺钉 (2X) Key block screw	安装螺钉 Screw	垫圈 Washer	扳手 Key block key	扳手 Key
A16A	141.011.04	113.030.06	120.080.25	-	241.025.56	241.060.90
A22A	141.011.01	113.040.10	120.100.35	-	241.030.63	241.080.00
A27A	141.010.01	113.040.12	120.120.35	133.120.30	241.030.63	241.100.00
A32A	141.010.04	-	120.160.40	133.160.30	241.040.70	241.140.00
A40A	141.010.02	113.060.15	120.200.45	133.200.40	241.050.80	241.170.00
A40C	142.010.02	113.060.20	113.120.40	-	241.050.80	241.100.00
A60C	141.011.02	113.120.25	113.160.50	-	241.100.00	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

数控刀柄系列CNC TOOL SYSTEMS

BT 转 PSC 接柄 BT WITH TYPE PSC ADAPTOR





单位丨Unit：mm

规格 Model	Dm	D1	L1	L2	重量 m (kg)
BT30-PSC32-030M	46	32	8	30	0.42
BT30-PSC32-060M	46	32	38	60	0.58
BT30-PSC40-060M	46	40	38	60	0.67
BT30-PSC50-080M	46	50	58	80	1.08
BT40-PSC32-030M	63	32	3	30	1.00
BT40-PSC32-060M	63	32	33	60	0.99
BT40-PSC40-030M	63	40	3	30	0.95
BT40-PSC40-060M	63	40	33	60	1.21
BT40-PSC50-030M	63	50	3	30	3.56
BT40-PSC50-070M	63	50	43	70	4.09
BT40-PSC63-075M	63	63	48	75	1.75
BT50-PSC32-040M	100	32	2	40	3.72
BT50-PSC32-070M	100	32	32	70	3.82
BT50-PSC40-040M	100	40	2	40	3.72
BT50-PSC40-070M	100	40	32	70	3.90
BT50-PSC50-040M	100	50	2	40	3.59
BT50-PSC50-080M	100	50	42	80	4.13
BT50-PSC63-040M	100	63	2	40	3.61
BT50-PSC63-090M	100	63	52	90	4.71
BT50-PSC80-070M	100	80	32	70	4.16
BT50-PSC80-120M	100	80	82	120	6.02

主要配件 MAIN SPARE PARTS

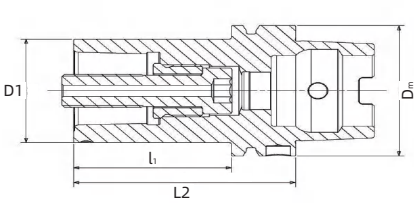
接口尺寸 PSC size	螺纹套 Threaded sleeve	拉钉 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand



数控刀柄系列CNC TOOL SYSTEMS

HSK 转 PSC 接柄 HSK WITH TYPE PSC ADAPTOR





单位 | Unit：mm

规格 Model	Dm	D1	L1	L2	重量 m (kg)
HSK50A-PSC32-075M	50	32	49	75	0.67
HSK50A-PSC40-080M	50	40	54	80	0.85
HSK63A-PSC32-075M	63	32	49	75	0.97
HSK63A-PSC40-080M	63	40	54	80	1.14
HSK63A-PSC50-090M	63	50	64	90	1.47
HSK80A-PSC40-090M	80	40	64	90	1.69
HSK80A-PSC50-095M	80	50	69	95	2.02
HSK80A-PSC63-110M	80	63	84	110	2.79
HSK100A-PSC32-080M	100	32	43	80	2.42
HSK100A-PSC40-090M	100	40	61	90	2.63
HSK100A-PSC50-100M	100	50	71	100	3.02
HSK100A-PSC63-110M	100	63	81	110	3.70
HSK100A-PSC80-120M	100	80	91	120	4.87

主要配件 MAIN SPARE PARTS

接口尺寸 PSC size	螺纹套 Threaded sleeve	拉钉 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand